





## ROOFTOP UNITS RTP Series



0802-6180622-rev.3





SELECTION AND INSTALLATION MANUAL



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#### **DECLARATION OF CONFORMITY**

We, the signatories of the present, declare under our own exclusive responsibility that the unit in question called:

#### **ROOF-TOP RTP Series**

is:

- 1. Designed, produced and marketed in compliance with the following technical specifications:
  - Harmonised standards:
  - EN 378: Refrigerating system and heat pumps Safety and environmental requirements;
  - EN 12735: Copper and copper alloys Seamless, round copper tubes for air conditioning and refrigeration.
- 2. Designed, produced and marketed in compliance with the following community directives:
  - PED Directive 97/23/EC
  - Machine directive 98/37/EC
  - Low tension directive 73/23/EEC and subsequent modification.
  - Electromagnetic compatibility directive (EMC) 89/336/EEC and subsequent modifications.

This declaration will cease to be valid if the machine is modified without the written authorisation of the manufacturer.

# RTP



#### LIST OF COMPONENTS INSTALLED UNDER PRESSURE

Before being released on the market, the manufacturer of pressure equipment has to test each device according to an evaluation procedure, in conformity with the procedure described in the evaluation modules indicated in the attachments of the Directive 97/23/CE (PED).

In the following table the following data are indicated:

- The components installed in the refrigerant circuits of the rooftop units included in the application field of the PED Directive,
- The manufacturer,
- The protocol according to which the components are tested.

COMPONENT	EVALUATION METHOD
High pressure switch	B+D
Safety valve	B+D
Compressore	D1
Liquid receiver	A
Liquid separator	A
Drier filter	A
Shut-off valves	A
Heat exchangers	A

Managing director

Paolo Gasparini

Montagnana, 10/11/2005



#### General norms



This manual is an integral part of the documentation enclosed with the unit.

It must be preserved for future reference and must

accompanythemachinethroughoutits life. The manual defines the purpose for which the machine has been built and establishes its correct installation and the limits of its use.

 This manual provides all the technical instructions and instructions for the installation of this unit and the main accident prevention regulations.

Read carefully and thoroughly all the information referred to in this manual. Pay particular attention to the usage instructions accompanied by the words "DANGER" or "WARNING" because, if not observed, they can cause damage to the machine and/or property and/or injury to people.

If any malfunctions are not included in this manual, contact the local After Sales Service immediately.

- FAST S.p.A. declines all liability for any damage due to improper use of the machine or the partial or superficial reading of the information contained in this manual.
- The installation and the maintenance must be done by expert and qualified personnel.

THE MANUFACTURER DECLINES ALL LIABILITY FOR DAMAGE TO THINGS OR INJURY TO PERSONS AND ANIMALS CAUSED BY THE FAILURE TO OBSERVE THE INSTRUCTIONS AND STANDARDS IN THIS MANUAL.

Even though during the design phase of the RTP unit adequate assessment of the risks was made, pay ATTENTION to the pictograms on the machine that helps the reading the manual by drawing the reader's attention rapidly to the risk situations that cannot be avoided or sufficiently limited by using measures and technical means of protection.

GENERAL HAZARD SIGNAL Carefully adhere to all the indications next to the icon. to comply with the instructions

Failure to comply with the instructions may generate hazardous situations with possible damage to the health of the operator and user in general.

× v

DANGEROUS ELECTRICAL VOLTAGE SIGNAL

Carefully adhere to all the indications next to the icon.

The signal indicates components of the unit or, in this manual, specifies actions that could generate electrically-related risks.

GENERAL PROHIBITION SIGNAL
Carefully adhere to all the indications next to the icon that limit actions in order to guarantee better



operator safety.

IT IS PROHIBITED TO CLEAN, OIL AND GREASE, repair or manuallyadjustpartsinmotion.



INFLAMMABLE MATERIAL.

#### the unit has been repaired or modified in the past with non OEM spare parts;

- the unit has not been adequately maintained;
- if the instructions described in this manual have not been followed;
- if non-authorised modifications have been made.

#### Note:

The Manufacturer reserves the right at all times to make any modification for the improvement of its product and is not obliged to add these modification to machines of previous manufacture that have already been delivered or are being built.

The warranty conditions are any subject to the general sales conditions at the moment the contract is finalised.

## MAIN WARRANTY CONDITIONS

- The warranty does not include payment for damage due to the incorrect installation of the unit by the installation engineer.
- The warranty does not include payment for damage due to the improper use of the unit by the user.
- The manufacturer does not consider itself liable for accidents to the user or the installer due to the incorrect installation or improper use of the unit.

The warranty is not valid when:

 the services and the repairs have been carriedoutbynon-authorised personnel or companies;



The "ROOFTOP" units of the RTP series have been designed taking into account the precise requirements in the system necessary for treating large air volumes, typical of supermarket and hypermarket buildings and environments for shows, fairs and industrial uses in general.

These units are usually situated on the roofs or anyway in the open air, offering these main advantages:

- because they are installed on the roof they do not take operational space away from the room;
- they offer the maximum modularity, therefore making it possible to differentiate the treatments in different volumes with different destination characteristics (food, clothing department etc.);
- they offer high levels of environmental comfort by controlling the exchange, filtering and humidification or dehumidification of the air in addition to the temperature;
- the environmental noise level is kept low due to the careful soundproofing of the machine.

#### Components

The RTP Rooftop units are all available in the cooling only version (RTP F) or in heat pump version (RTP H).

The rooftop RTP units come complete with:

- condenser unit with 6 pole axial fans and scroll compressors;
- complete refrigeration circuit complete with thermostatic valve, filters, sight glass;
- synthetic undulated filter class G4 (EN779);
- direct expansion coil with aluminium condensate drain pan;
- radial supply fan with forward-curved blades with belt and variable pulley transmission;
- microprocessor control complete with sensors and actuators;
- · electrical panel;

#### Sizes

The units in the RTP series are available in four sizes (066-083-092-105 - 120) each of which with the possibility of standard, low noise L (excluding 105 and 120) or high temperature operation mode A (excluding 105 and 120). By aptly combining the several available options, it is possible to configure each model in such a way as to meet the specific of system requirements.

The table in fig.01 shows how to make up the commercial code with twenty-three fields, representative of the available options.

#### Available versions

N.B. the figures shown refer to the dimensional specifications on pages 27-29.

## Description of the unit

STANDARD CONFIGURATION: consists of the single block rooftop module with G4 flat filters (efficiency according to EN779), direct expansion coil (hot coil optional) (fig.1)

SMP : rooftop with 2-way mixing box rear exhaust<sup>(1)</sup> (fig.2)

SM2: rooftop with 2-way mixing box side/bottom exhaust<sup>(1)</sup> (fig.4)

SM3: rooftop with 3-way mixing box with temperature free-cooling (fig. 7)

FT7: rooftop with panel pre-filters G3 and rigid bag filters F7 (EN779) (fig.3)

REC: rooftop with plate type heat recovery section and exhaust fan. The cross-flow heat recuperator allows the sensible heat recovery from the exhaust air with a winter operation efficiency over 50%. The two air flows (supply and exhaust) are completely separated and therefore all types of contamination are avoided. (fig.13)

G72, G92, G150: rooftop with condensation heat generator with rated heating capacity of 72 kW <sup>(2)</sup>, 92 kW or 150 kW. The hot air condensation generator is fed by methane gas. The air is heated through the passage over the surface of the combustion chamber and heat exchanger pipes. The combustion chamber is fully made of AISI 430 stainless steel, while the surfaces in contact with the condensate (exchanger, fume hood) are made of AISI 304 L stainless steel to give outstanding resistance to corrosion. It is provided with an automatic reset safety thermostat (fig.6).

Air heater model	Methane gas consumption G20 (15°C - 1013
	mbar)
G72	2,3 - 8,3 mc/h
G92	3,2 - 10,4 mc/h
G150	4,7 - 16,4 mc/h

#### Version combinations

SM2-FT7: rooftop with 2-way mixing box, side/bottom exhaust and bag filters F7 (1) (fig.5)

G72-SMP: rooftop with 72kW heat generator and 2-way mixing box rear exhaust (fig.8) (1)(2)

G72-FT7: rooftop with 72 kW heat generator and bag filters F7 (fig.9) (2)

G92-SMP: rooftop with 92kW heat generator and 2-way mixing box rear exhaust (fig.8) G92-FT7: rooftop with 92 kW heat generator and bag filters F7 (fig.9)

G150-SMP: rooftop with 150kW heat generator and 2-way mixing box rear exhaust (fig.8)

G150-FT7: rooftop with 150 kW heat generator and bag filters F7 (fig.9)

SM3-FT7: rooftop with 3-way mixing box and bag filters F7 (fig.10)

SM2-G72: rooftop with 72kW heat generator and 2-way mixing box (fig.11) (1)(2) SM2-G92: rooftop with 92kW heat generator

SM2-G150: rooftop with 150kW heat generator and 2-way mixing box (fig.11) (1) SM2-G72-FT7: rooftop with 72kW heat

and 2-way mixing box (fig.11) (1)

SM2-G72-F17: rooftop with 72kW heat generator, 2-way mixing box and bag filters F7 (fig.12) (1)(2)

SM2-G92-FT7: rooftop with 92kW heat generator, 2-way mixing box and bag filters F7 (fig.12) <sup>(1)</sup>

SM2-G150-FT7: rooftop with 150kW heat generator, 2-way mixing box and bag filters F7 (fig.12)  $^{(1)}$ 

REC-FT7: rooftop with static heat recovery unit and bag filters F7 (fig.14)

SM3-G72: rooftop with 72kW heat generator and 3-way mixing box (fig.15)

SM3-G92: rooftop with 92kW heat generator and 3-way mixing box (fig.15)

SM3-G150: rooftop with 150kW heat generator and 3-way mixing box (fig.15)

SM3-G72-FT7: rooftop with 72kW heat generator, 3-way mixing box and bag filters F7 (fig.16)

SM3-G92-FT7: rooftop with 92kW heat generator, 3-way mixing box and bag filters F7 (fig.16)

SM3-G150-FT7: rooftop with 150kW heat generator, 3-way mixing box and bag filters F7 (fig.16)

REC-G72: rooftop with static heat recovery unit and 72kW heat generator (fig.17) (1)()

REC-G92: rooftop with static heat recovery unit and 92kW heat generator (fig.17)

REC-G150: rooftop with static heat recovery unit and 150kW heat generator (fig.17)

REC-G72-FT7: rooftop with section with heat recovery unit, 72kW heat generator and bag filters F7 (fig.18) (2)

REC-G92-FT7: rooftop with crossflow recovery unit, 92kW heat generator, and bag filters F7 (fig.18)

REC-G150-FT7: rooftop with crossflow recovery unit, 150kW heat generator, and bag filters F7 (fig.18)

#### NOTE

(1) dampers without actuators

(2) not available for sizes 083 - 092 - 105 - 120

e.g.: (REC+G72+FT7) is an example of version combination. To see the sizes, refer to the sizes chapter (page 25).



## Unit configuration

Field 4, 5, 6	066		
TP	083		
	092		
	105		
	120		
ield 7	Versions	<b>'</b>	
	F		cooling only
	Н		heat pump
eld 8	Operation		1
	0		Standard
	L		Low-noise operation (no 105 and 120)
	A		High temperature (no 105 and 120)
ield 9	Power sup	nlv	The state of the s
cia y	0	0	3~ 400 V -50 Hz (standard)
	W	TV2	3~ 230 V -50 Hz
	Z	TV3	3~ 460 V -60 Hz
eld 10			THE FIGURES INDICATED REFER TO THE SIZES FROM PAGE 25 TO 28)
cia io	0	•	Basic configuration (Fig. 1)
	1	SMP	2-way mixing box rear exhaust (Fig.2) (1)
	2	FT7	Bag filters F7 (Fig. 3)
		SM2	2-way mixing box side/bottom exhaust (Fig.4) (1)
	В	SM2-FT7	
		G72	2-way mixing box, side/bottom exhaust and bag filters (Fig.5) (1)
	С		Heat generator 72 kW (Fig. 6) (4)
	D	G92	Heat generator 92 kW (Fig. 6)
	3	G150	Heat generator 150 kW (Fig. 6) (5)
	E	SM3	3-way mixing box with ventilator fan (Fig. 7 on dimensional indications)
	F	G72-SMP	72 kW heat generator and 2-way mixing box rear exhaust (fig.8) (4)
	G	G92-SMP	92 kW heat generator and 2-way mixing box rear exhaust (Fig.8)
	4	G150-SMP	150 kW heat generator and 2-way mixing box rear exhaust (Fig.8) (5)
	Н	G72-FT7	72 kW heat generator and bag filters F7 (Fig.9) (4)
	ı	G92-FT7	92 kW heat generator and bag filters F7 (Fig.9)
	5	G150-FT7	150 kW heat generator and bag filters F7 (Fig.9) (5)
	J	SM3-FT7	3-way mixing box with bag filters F7 (Fig.10)
	K	SM2-G72	72kW heat generator and two-ways mixing box(Fig.11) (1)(4)
	L	SM2-G92	2-way mixing box with 92kW heat generator (Fig.11) (1)
	6	SM2-G150	2-way mixing box with 150kW heat generator (Fig.11) (1) (5)
	M	SM2-G72-FT7:	2-way mixing box with 72kW heat generator and bag filters F7(Fig.12) (1)(4)
	N	SM2-G92-FT7:	2-way mixing box with 92kW heat generator and bag filters F7 (Fig.12) (1)
	7	SM2-G150-FT7:	2-way mixing box with 150kW heat generator and bag filters F7 (Fig.12) (1) (5)
	P	REC	Section with crossflow plate heat recuperator (Fig. 13)
	Q	REC-FT7	Section with crossflow plate heat recuperator (rig. 13)  Section with crossflow plate heat recuperator and bag filters F7 (fig.14)
	R	SM3-G72	3-way mixing box with 72kW heat generator (Fig.15) (4)
	S	SM3-G92	3-way mixing box with 72kW heat generator (Fig.15)
	8	SM3-G150	3-way mixing box with 92kW heat generator (Fig.15)  3-way mixing box with 150W heat generator (Fig.15) (5)
	T		3-way mixing box with 150W heat generator (Fig.15) (3)  3-way mixing box with 72kW heat generator and bag filters F7 (Fig.16) (4)
		SM3-G72-FT7	, , , , , , , , , , , , , , , , , , , ,
	U	SM3-G92-FT7	3-way mixing box with 92kW heat generator and bag filters F7 (Fig.16)
	9	SM3-G150-FT7	3-way mixing box with 150kW heat generator and bag filters F7 (Fig.16) (5)
	V	REC-G72	Section with crossflow plate heat recuperator and 72kW heat generator (Fig.17) (4)
	Y	REC-G92	Section with crossflow plate heat recuperator and 92kW heat generator (Fig.17)
	Z	REC-G150	Section with crossflow plate heat recuperator and 150kW heat generator (Fig.17) (5)
	X	REC-G72-FT7	Section with crossflow plate heat recuperator, 72kW heat generator, and bag filters F7(fig.18)(4)
	W	REC-G92-FT7	Section with crossflow plate heat recuperator, 92kW heat generator, and bag filters F7(fig.18)

- (1) = Dampers without actuators
- (2) = The right or left direction refers to the direction of air flow inside the air handling sections
- (3) =The coil to water connection side is always on the left
- (4) = 72 kW Generator only available on RTP066
- (5) = No RTP 066 model



F: -1-1-1-1	F:14		As at any order
Field 11		sure switch /coil pro	otection grille accessory
	0	ļ	No accessory of the PF/GP type
	2	BP	Heat recovery unit with by-pass (option only valid if field 10 = P, Q, V, Y, Z, X, W, O)
	3	PF	Filter pressure switch
	4	GP	Condenser protection grille
	5	PF+GP	
	6	BP+PF	(option only valid if field 10 = P, Q, V, Y, Z, X, W, O)
	7	BP+GP	(option only valid if field 10 = P, Q, V, Y, Z, X, W, O)
	8	BP+PF+GP	(option only valid if field 10 = P, Q, V, Y, Z, X, W, O)
Field 12	Heating	coil accessory	
	0	0	No battery
	W	BTR	Two-row hot-water heating coil with three-way modulating valve (3)
	E	BRE 12	Two stages electric heating coil (12 kW)
	F	BRE 18	Two stages electric heating coil (18 kW)
	G	BRE 24	Two stages electric heating coil (10 kW)  Two stages electric heating coil (24 kW)
	Н	BRE 36	Two stages electric heating coil (24 kW)  Two stages electric heating coil (36 kW)
F: al d 12			
Field 13		coil treatment acc	,
	0		Coils with copper pipes and aluminium fins
	A	BSP	Coil with copper pipes and pre-painted aluminium fins
	В	BSR	Coil with copper pipes and copper fins
	С	BSS	Coil with copper pipes and tin-plated copper fins
Field 14	Air intak	e accessory	
	0	0	Std. rear return air intake. If there is a return fan, the head is up to 150 Pa
			(value always 0 when field 10 = 0, 1, 2, C, D, F, G, H, I, P, Q, V, Y, X, W)
	M	T1	Right side return air intake, rear fresh air intake
			(option only valid if field 10 = A, B, K, L, M, N, 6, 7) (2)
	N	T2	Left side return air intake, rear fresh air intake
			(option only valid if field 10 = A, B, K, L, M, N, 6, 7) (2)
	P	T3	Rear return and fresh air intake
			(option only valid if field 10 = A, B, K, L, M, N, 6, 7) (2)
	Q	T4	Bottom return air intake, rear fresh air intake
			(option only valid if field 10 = A, B, K, L, M, N, 6, 7) (2)
	T	T5	Right side return air intake, left side fresh air intake
			(option only valid if field 10 = A, B, K, L, M, N, 6, 7) (2)
	U	T6	Left side return air intake, left side fresh air intake
			(option only valid if field 10 = A, B, K, L, M, N,) (2)
	R	Al	Bottom air intake, return fan available pressure up to 150 Pa
			(option valid only if field 10 =E, J, R, S, T, U, 8, 9)
	S	AS	Top air intake, return fan available pressure up to 150 Pa
			(option valid only if field 10 =E, J, R, S, T, U, 8, 9)
	W	PA4	Rear air intake, return fan available pressure up to 300 Pa
			(option valid only if field 10 = E, J, P, Q, R, S, T, U, V, Y, X, W, O)
	Z	AI+PA4	Bottom air intake, return fan available pressure up to 300 Pa
			(option valid only if field 10 =E, J, R, S, T, U, 8, 9)
	V	As+PA4	Top air intake, return fan available pressure up to 300 Pa
			(option valid only if field 10 =E, J, R, S, T, U, 8, 9)
Field 15	Air supp	y accessory	Make a second and the transfer
	0	0	Bottom air supply, supply fan available pressure up to 200 Pa (standard)
	D	MA	Top air supply, supply fan available pressure up to 200 Pa
	E	MS	Left side air supply, supply fan available pressure up to 200 Pa (2)
	F	MD	
		_	Right side air supply, supply fan available pressure up to 200 Pa (2)
	G	PM4	Bottom air supply, supply fan available pressure up to 400 Pa
	H	MA+PM4	Top air supply, supply fan available pressure up to 400 Pa
	1	MS+PM4	Left side air supply, supply fan available pressure up to 400 Pa (2)
	L	MD+PM4	Right side air supply, supply fan available pressure up to 400 Pa (2)

<sup>(1) =</sup> Dampers without actuators

<sup>(2) =</sup> The right or left direction refers to the direction of air flow inside the air handling sections

<sup>(3) =</sup> The coil to water connection side is always on the left

<sup>(4) = 72</sup> kW heat generator only available on RTP066

<sup>(5) =</sup> No RTP 066 model



Field 16	Refriger	ration circuit accessor	ies
Ticia 10	0	•	No refrigeration circuit accessory
	1	DCPR	Low temperature device (external temperature down to - 20 °C) (standard on the low noise operation units)
	2	TP	Pressure transducers (standard in the heat pump version)
	3	RUB	Discharge and Liquid shut-off valves (for cooling only version)
	4	DCPR+TP	
	5	DCPR+RUB	
	6	TP+RUB	
	7	DCPR+TP+RUB	
Field 17		y control accessories	
	0		No enthalpy control accessory
	A	PUC	Humidification control provision
	В	FCH	Enthalpic Freecooling
	С	DP	Dehumidification and re-heating management
	D	PUC+FCH	
	E	PUC+DP	
	F	FCH+DP	
	G	PUC+FCH+DP	
Field 18	Electron	nic accessories	
	0	0	No electronic accessory
	Р	PR2	Remote panel
	S	SSV	RS485 interface card for supervision
	Q	SQA	VOC air quality sensor (option only valid if field 10 = E, J, O, P, Q, R, S, T, U, V, Y, Z, W, 8, 9)
	R	PR2+SSV	
	Т	PR2+SQA	(option only valid if field 10 = E, J, O, P, Q, R, S, T, U, V, Y, Z, W, 8, 9)
	U	SSV+SQA	(option only valid if field 10 = E, J, O, P, Q, R, S, T, U, V, Y, Z, W, 8, 9)
	V	PR2+SSV+SQA	(option only valid if field 10 = E, J, O, P, Q, R, S, T, U, V, Y, Z, W, 8, 9)
Field 19	Damper	r actuator accessory	
	0	0	Modulating damper actuator series for versions with SM3 and REC
			(if field 10 = E, J, R, S, T, U, V, Y, X, W); no actuators in all the other case
	1	SCSR	Return air damper for SMP mixing box (if field 10 = 1, 4, F, G)
	2	SCS2	Return air damper for SM2 mixing box (if field 10 = A, B, K, L, 6, M, N, 7)
	3	SCM3	Modulating spring return actuator for versions with 3-way mixing box and heat recovery unit (that
			contain the code SM3 or REC in the version)
	4	SRP	Return air damper for SMP mixing box and modulating damper actuator (if field 10 = 1, 4, F, G)
	5	SR2	Return air damper for SM2 mixing box and modulating damper actuator (if field 10 = A, B, K, L, 6, M, N, 7)
	6	SCMP	Return air damper for SMP mixing box and modulating spring return actuator (if field 10 = 1, 4, F, G)
	7	SCM2	Return air damper for SM2 mixing box, modulating damper actuator on fresh air and modulating spring
		SCIVIZ	damper actuator on return air (if field 10 = A, B, K, L, 6, M, N, 7)
Field 20	Shock a	bsorbing accessory	aniperactants of retain an (in tea to 74 5) (4 4 5) (14 4 5) (14 4 7 5)
	0	。	No shock absorbers
	3	VT3	Rubber shock absorbers for units in basic version
	5	VT5	Rubber shock absorbers for units from the 5m to the 7.1m
	7	VT7	Rubber shock absorbers for units of over the 7.1m
F: al al 21	-		Rubber snock absorbers for units of over the 7.1m
Field 21	Inspecti		Left hand avanly in restrict and (default) (if field 15 00 5 5 0 11 1)
	0	SX	Left-hand supply inspection side (default) (if field 15 = 0, D, F, G, H, L)
F. 1155	1	DX	Right-hand supply inspection side (if field 15 = 0, D, F, G, H, L)
Field 22		sate drain side	
	0	SX	Left-hand condensate drain side (standard)
	D	DX	Right-hand condensate drain side
Field 23	Special	requirements	
	0		All according to catalogue
	S		Unit with at least one special requirement

<sup>(1) =</sup> Dampers without actuators

<sup>(2)</sup> = The right or left direction refers to the direction of air flow inside the air handling sections

<sup>(3) =</sup> The water coil connection side is always on the left

<sup>(4) = 72</sup> kW Generator only available on RTP066

<sup>(5) =</sup> No RTP 066 model



## Refrigeration circuit

#### Compressors

Scroll-type hermetic compressors with crankcase heater provided as a standard in the heat pump version (and in the only coolung version, if provided with DCPR accessory)

Provided the unit is under voltage the heating element is automatically switches on when the unit stops.

#### Internal heat exchanger

Made with copper pipes and aluminium fins locked into place through mechanical expansion of the pipes. The coil is of the high efficiency type; grooved pipes and corrugated fins

#### External heat exchanger

Made with copper pipes and aluminium fins locked into place through mechanical expansion of the pipes. The coil is of the high efficiency type; grooved or smooth pipes according to the size.

Liquid receiver (only for heat pump version)

#### Thermostatic valve

The valve with external equaliser on the evaporator outlet, modulates the gas flow to the evaporator according to the heat load in such a way as to assure a sufficient degree of overheating at the intake gas.

#### Drier-filter

Made of ceramics and hygroscopic material it traps impurities and any traces of humidity in the cooling circuit.

#### Sight glass

To check the refrigerating gas charge and verify presence of humidity in the cooling circuit.

#### Solenoid valve

Switches on after the compressor has stopped, interrupting the migration of the liquid refrigeration gas to the evaporator.

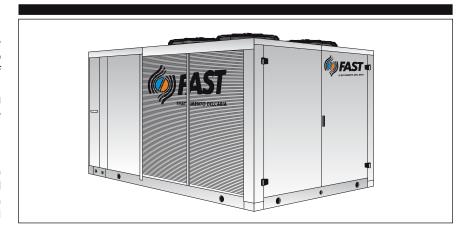
Liquid and discharge shut-off valves (accessory only available for the cooling only versions). They stop the refrigerant flow in case of extraordinary maintenance.

4-way valve (only for heat pump version)
To control the refrigerant flow for the summer/
winter mode changeover and to operate the
defrosting cycles.

Solenoid by-pass valve (only for heat pump version)
The valve by-passes the thermostatic valve during the defrosting cycles.

Safety valve

## Description of components



Set to 30 bar, it protects the circuit against excessive pressures.

Check valve (only for heat pump version)
The valve allows the refrigerant to flow in one direction only.

#### Frame and fans

#### Condensing section

It is provided with statically and dynamically balanced axial fans. The fans are provided of protection grilles while the electric motors are protected by means of magnetothermal switches.

#### Air handling section

It is provided with a double intake radial fan with forward curved blades for better performance and quietness. The fan is driven by a three phases electric motor with belts and adjustable pulleys.

#### Structure

The air handling section is made of 50 mm thick sandwich panels with type of construction for the air treatment side is: external peraluman sandwich-type panelling and galvanised steel 50 mm thick inside with injected polyurethane insulation (thickness 42 kg/m³). Accessible panels are provided with proper knobs, while the others are set through screws.

## Control and safety components

#### Door lock switch

For safety the electrical panel can only be accessed by cutting off the power using the opening lever on the panel itself. This lever can be locked in place using one or more padlocks, during maintenance in order to prevent the machine being powered up accidentally.

Control keyboard and display on the machine This allows the complete control of the unit. For a detailed description refer to the user manual.

#### Electrical panel

Contains the power section and the management of the controls and safety devices. This conforms with standard CEI 60204-1, and electromagnetic compatibility directives EMC 89/336/EEC and 92/31/EEC.

#### Antifreeze sensor (only with BTR)

When the water temperature is below  $+5^{\circ}$ C, the dedicated software, in the control card, completely opens the three-way valve, thereby circulating hot water through the digital output signal.

#### Refrigerator circuit pressure switches

These are placed one on the high-pressure side and one on the low pressure side of the refrigeration circuit. They stop compressor from operating in the case of abnormal operating pressures.

#### Flow switch

This has the task of ensuring that air circulates in the air handling section. If there is no air, it switches off the unit.

High and low pressure transducers (standard on the heat pump version)

Placed on the high- and low-pressure sides of the refrigerator circuit making it possible to show the value of the pressure on the display. Optional on the cooling only versions.



## Control system

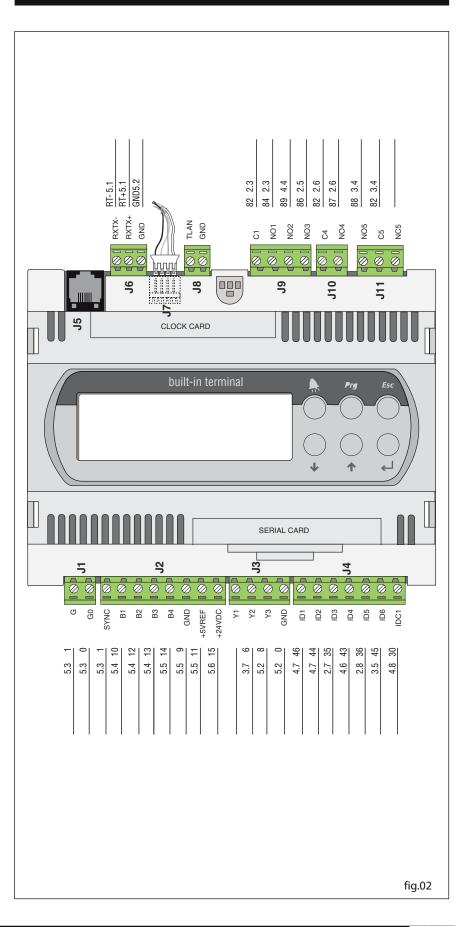
The architecture of the microprocessor control (fig. 02) provides for:

- a BASE CARD with microprocessor dedicated to the execution of the control program, provided with display, keyboard and LED to allow for the programming of the set-points and the basic user operations (on/off, display of checked values, optional print-out).
- the program is written on the EPROM while the set-points set are memorised permanently on EPROM, so that they can be kept even when there is no power (without the need for a support battery).

It is possible to connect the basic card with the pLAN local network (pCO Local Area Network) consisting of different basic cards and terminals. Each board can exchange data (any parameter, whether digital or analogue, depending on the program) at high transmission speeds. Up to sixteen units can be connected (between cards and terminals) for a maximum of 5 rooftops in such a way as to share the information quickly. The connection through the serial supervision/remote assistance line in accordance with the RS485 standard, is made through optional serial cards and MODBUS communication protocol.

Thanks to its versatile software, the user terminal permits:

- to modify the basic set points at any moment which may be protected with a password
- the display of the detected alarms and their acoustic detection by means of a beeper
- the indication of the active functions by means of leds.
- the display of all the measured parameters.





#### **Accessories**

DCPR - Low temperature device (standard for low noise version)

This accessory allows for the proper functioning with outside temperatures down to  $-20\,^{\circ}$ C. It consists of an electronic control card which varies the number of condenser unit fan rpms on the basis of condensation pressure, measured by the two high-pressure transducers TP, with the aim of keeping it sufficiently high to supply the thermostat valve correctly.

TP - Pressure transducers (standard on heat pumps)

These show the high and low pressures on a display, manage the compressor and valve activities during defrosting and inhibit their operation when the pressure exceeds the set limits.

Discharge and liquid shut-off valves (only for cooling only version).

Hermetic taps with manual closing on the compressor supply on the circuit liquid side.

GP - Protection grills

They protect the external coils from accidental blows and hail.

T1 - Air intake on the right side (only on the SM2)

See page. 30.

T2 - Air intake on the left side (only on the SM2)

See page. 30.

T3 - Rear air intake (only on the SM2)

See page. 30.

T4 - Bottom air intake (only on the SM2)

See page. 30.

AI - Bottom intake (only on the SM3)

See page. 31.

PA4 - Rear air intake

Return fan available pressure up to 300 Pa for nominal flow rate.

MA - Upper air supply

Top air supply, supply fan available pressure up to 200 Pa at the nominal air flowrate.

MS - Left air supply

Left air supply, supply fan available pressure up to 200 Pa at the nominal air flowrate.

MD-Right air supply

Right air supply, supply fan available pressure up to 200 Pa at the nominal air flowrate.

PM4 - Supply fan available pressure up to 400 Pa

Supply fan available pressure up to 400 Pa for rated flow rate.

BTR-Two-row heating coil

Two-row hot water coil with three way modulating valve. These can only be

managed in the post-heating phase with the DP accessory.

BRE- Electrical heating coil

Two-stage heating electric heating battery provided with double safety thermostat, one automatic resetting and the other manual resetting. The capacities proposed are 36, 48, 60 and 72 kW (or in the order phase indicated the capacity required). These can only be managed in the post-heating phase with the DP accessory.

PUC- Provision for humidification control.

ON/OFF Contact (normally open) for humidification enabling. The unit in this case has humidity sensor situated on the ambient air recovery. A humidity valve is also supplied to be positioned down line from the humidification section.

DP - Kit for the management of the humidification and post heating

The control will force the operation of the compressors to dehumidify the air up to the humidity set point set. If there is a water or electric coil, it will also be possible to manage the post heating.

The PUC accessory can be combined (humidification contact).

SCS - Damper actuators for two-way versions

Modulating actuators fitted directly on the exhaust air damper and external damper for the management of the air change.

SCSM damper actuators with spring return for 2-damper-valve versions

Actuators with spring return fitted directly on the recovery air dampers and outside air for the management of the air change, in case of blackout completely close the outside air damper and open the fresh air damper completely.

SCM3 damper actuators with spring return for 3-damper-valve versions

Actuators with spring return mounted directly on the dampers for the management of the freecooling to replace the standard ones; in case of blackout they close the outside air dampers completely and open the fresh air dampers completely.

FCH - Enthalpic Free-cooling

Only with three damper mixing box.

It manages the outside air flow and recovery referring to their enthalpic values.

PR2 - Remote panel

This enables rooftop control operations to be carried out at a distance.

SSV - RS485 Serial interface for supervision Serial card necessary for the supervision system interface.

SQA - Air quality sensor

This analyses the quality of the air on the basis of a mixed gas SnO2 VOC sensor by assessing the contamination by polluting gases. The presence of the sensor combined with the rooftop control permits:

- the setting of a sensitivity threshold depending on the maximum contamination of the air predicted.
- the ventilation of the rooms only when necessary so as to ensure energy saving.

TV2 - Power voltage 3~230V - 50HZ.

TV3 - Power voltage 3~ 460V - 60HZ.

VTR (3 - 5 - 7)- Shock absorbers

Rubber antivibration dampers. Select the VTR model from the accessories table (see page 13).

PF - Filter dirtying pressure switch

BSP - Special batteries

Condensing coil with copper pipes and prepainted aluminium fins.

BSR - Special coils

Condensing coil with copper pipes and copper fins.

BSS - Special coils

Condensing coil with copper pipes and tin plated copper fins.



#### Available accessories table

Size	066 - 083 - 092 - 105 - 120										
Version		cooling only (F)			hot pump (H)						
Operation	std	L (no 105 and 120)	A (no 105 and 120)	std	L (no 105 and 120)	A (no 105 and 120)					
DCPR	0	•	0	0	•	0					
TP	0	0	0	•	•						
RUB	0	0	0	-	-	-					
GP	0	0	0	0	0	0					
T1 (1)	О	0	О	0	0	О					
T2 (1)	0	0	0	0	0	0					
T3	0	0	О	0	0	0					
T4	0	0	О	0	О	0					
Al	o	0	0	0	0	0					
PA4	О	0	o	0	0	0					
MA	o	О	o	0	0	0					
MS (1)	О	0	О	0	О	o					
MD (1)	o	0	0	0	0	0					
PM4	o	0	0	0	0	0					
BTR	0	0	О	0	0	0					
BRE	О	0	О	0	0	o					
PUC	О	0	o	0	О	o					
DP	0	0	О	0	0	0					
SCS	О	0	О	0	О	О					
SCSM	0	0	0	0	0	0					
SCM3	0	0	0	0	0	0					
FCH	0	0	0	0	0	0					
PR2	0	0	О	0	0	О					
SSV	o	0	o	0	0	o					
SQA	О	0	О	0	О	О					
TV2	0	0	o	0	0	0					
TV3	0	0	О	0	О	О					
VTR3 (for basic version units)	0	0	0	0	0	0					
VTR5 (for units from 5 to 7.1 m)	0	0	0	0	0	0					
VTR7 (for units over 7.1 m)	0	0	0	0	0	0					
PF	0	0	0	0	0	0					
BSP	0	0	0	0	0	0					
BSR	0	0	О	0	0	0					
BSS	0	0	О	0	0	0					

1) = The right or left direction refers to the direction of air flow inside the air handling sections

#### Hot water coil data (BTR accessory)

RTP Size	066	083	092	105	120
Heating capacity (kW)	140	179	200	213	219
Rows (number)	2	2	2	2	2

Hot water coil performance referred to : inlet air 20°C; water 80/70 °C;

N.B.: for data about the water flowrate, water side pressure drops and performances with conditions different from the standard please see page. 24

#### Electrical coil data (BRE accessory)

RTP Model	066		083			092				105				120						
Heating capacity (kW)	12	18	24	36	12	18	24	36	12	18	24	36	12	18	24	36	12	18	24	36
Number of stages	2		2			2				2	2			2	2					

 $<sup>\</sup>bullet = standard$ 

o = optional

<sup>- =</sup> not available



## Cooling only F (standard)

rtp							
rtp	Version		066	083	092	105	120
Cooling capacity	F	kW	66.0	82.6	92.0	106.6	117.3
Sensible cooling capacity	F	kW	45.2	59.5	67.8	72.5	81.4
Total input power	F	kW	22.4	30.4	36.7	39.7	49.1

#### **Energy indices**

<u> </u>						
E.E.R. *	F	4.1	3.6	3.4	3.7	3,1

#### Condensing unit section

#### Compressors

Туре	F		scroll					
Number / circuit	F	n°	2/2	2/2	2/2	2/2	2/2	
Capacity step control	F	%	0-50-100	0-50-100	0-50-100	0-50-100	0-50-100	
Compressor input power	F	kW	16.2	22.7	27	29.1	37	
L.R.A. (Locked Rotor Amps)	F	Α	130	135	175	215	215	

#### **Axial Fans**

Number / Input power	F	n°/kW	4x0.54	4x0.54	4x0.54	4x0.77	4x0.77
Air flow rate	F	m³/h	16000	14500	14000	20000	36000

## Air handling section

#### Evaporator

Number of rows	F	n°	4	4	4	4	4

#### Fan

Type	F		Radial, forward curved blades						
Nominal air flow rate	F	m³/h	12000	17000	20000	22000	23000		
Minimum air flow rate	F	m³/h	10400	14800	17400	19100	19550		
Maximum air flow rate	F	m³/h	14100	20000	23500	23500	23500		
Number	F	n°	1	1	1	1	1		
Total installed power	F	kW	4.0	5.5	7.5	7.5	9		
Available pressure with std motor	F	Pa	200	200	200	200	200		

#### Air filters

Thickness	F	mm	50	50	50	50	50
Efficiency	F	EN779	G4	G4	G4	G4	G4

#### Operating limits

Max. external air temperature	F	°C	43	43	43	43	43

#### Base version sizes

Height	F	mm	1.830	1.830	1.830	1.830	1.830
Width	F	mm	2.166	2.166	2.166	2.166	2.166
Lenght	F	mm	3.290	3.290	3.290	3.290	3.290
Weight	F	kg	1.300	1.390	1.480	1.565	1.645

Performances referring to:

Room air 27 °C / 50% r.h.

External air 35 °C

<sup>\*</sup> Energy indices referring to cooling circuit



## Heat pump H (standard)

rtn							
rtp	Version		066	083	092	105	120
Cooling capacity	Н	kW	65.0	85.0	93.5	107.8	117.3
Sensible cooling capacity	Н	kW	46.0	60.0	68.5	73.3	81.4
Heating capacity	Н	kW	66.0	86.0	99.0	110.1	126.6
Total input power in cooling mode	Н	kW	22.4	30.4	36.7	39.8	49.1
Total input power in heating mode	Н	kW	20.7	27.0	31.7	38.1	44.4
Energy indices							
E.E.R.*	Н		3.8	3.9	3.5	3.7	3,2
C.O.P.*	Н		4.5	4.5	4.5	4	3,9

## Condensing unit section

#### Compressors

Туре	Н		scroll					
Number / circuit	Н	n°	2/2	2/2	2/2	2/2	2/2	
Capacity step control	Н	%	0-50-100	0-50-100	0-50-100	0-50-100	0-50-100	
Input power in cooling mode	Н	kW	16.9	21.7	26.7	29.2	37	
Input power in heating mode	Н	kW	14.5	19.3	22.0	27.5	32.3	
L.R.A. (Locked Rotor Amps)	Н	Α	130	135	175	215	215	

#### **Axial Fans**

Number / Input power	Н	n°/kW	4x0.54	4x0.54	4x0.54	4x0.77	4x0.77
Air flow rate	Н	m³/h	18000	16500	16000	20000	34200

#### Air handling section

#### **Evaporator**

Number of rows	Н	n°	4	4	4	4	4
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#### Fan

Type	Н		Radial, forward curved blades					
Nominal air flow rate	Н	m³/h	12000	17000	20000	22000	23000	
Minimum air flow rate	Н	m³/h	10400	14800	17400	19100	19550	
Maximum air flow rate	Н	m³/h	14100	20000	23500	23500	23500	
Number	Н	n°	1	1	1	1	1	
Total installed power	Н	kW	4.0	5.5	7.5	7.5	9	
Available pressure with std motor	Н	Pa	200	200	200	200	200	

#### Air filters

Thickness	Н	mm	50	50	50	50	50
Efficiency	Н	EN779	G4	G4	G4	G4	G4

#### Operating limits

Max. external air temperature	Н	°C	43	43	43	43	43
Min. winter external air temperature	Н	°C	-10	-10	-10	-10	-10

#### Base version sizes

Height	Н	mm	1.830	1.830	1.830	1.830	1.830
Width	Н	mm	2.166	2.166	2.166	2.166	2.166
Lenght	Н	mm	3.290	3.290	3.290	3.290	3.290
Weight	Н	kg	1.300	1.390	1.480	1.565	1725

Performances referring to:

Cooling mode: Ambient air  $27 \,^{\circ}\text{C}/50\% \,\text{r.h.}$  External air  $35 \,^{\circ}\text{C}$  Heat pump mode: Ambient air  $20 \,^{\circ}\text{C}/50\% \,\text{r.h.}$  External air  $7 \,^{\circ}\text{C}/70\% \,\text{r.h.}$ 

\* Energy indices referring to cooling circuit



## Cooling only F-A (high temperature)

rt o					
rtp	Version		066	083	092
Cooling capacity	FA	kW	67.0	84.6	94.1
Sensible cooling capacity	FA	kW	46.3	61.0	69.4
Total input power	FA	kW	22.3	30.3	36.3

#### **Energy indices**

E.E.R.*	FA	4.2	3.7	3.5

## Condensing unit section

#### Compressors

Type	FA		scroll			
Number / circuit	FA	n°	2/2	2/2	2/2	
Capacity step control	FA	%	0-50-100	0-50-100	0-50-100	
Compressor input power	FA	kW	16.1	22.6	26.6	
L.R.A. (Locked Rotor Amps)	FA	А	130	135	175	

#### **Fans**

Number / Input power	FA	n°/kW	4x0.54	4x0.54	4x0.54
Air flow rate	FA	m³/h	14500	14000	16500

## Air handling section

#### **Evaporator**

Number of rows	FA	n°	4	4	4
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#### Fan

Туре	FA		Radial, forward curved blades			
Nominal air flow rate	FA	m³/h	12000	17000	20000	
Minimum air flow rate	FA	m³/h	10400	14800	17400	
Maximum air flow rate	FA	m³/h	14100	20000	23500	
Number	FA	n°	1	1	1	
Total installed power	FA	kW	4.0	5.5	7.5	
Available pressure with std motor	FA	Pa	200	200	200	

#### Air filters

Thickness	FA	mm	50	50	50
Efficiency	FA	EN779	G4	G4	G4

#### Operating limits

Max. external air temperature	FA	°C	46	46	46	
-------------------------------	----	----	----	----	----	--

#### Base version sizes

Height	FA	mm	1.830	1.830	1.830
Width	FA	mm	2.166	2.166	2.166
Lenght	FA	mm	3.290	3.290	3.290
Weight	FA	kg	1.300	1.390	1.480

Performances referring to: Room air 27  $^{\circ}\text{C}$  / 50% r.h.

External air 35 °C

<sup>\*</sup> Energy indices referring to cooling circuit



## Heat pump H-A (high temperature)

rtn					
rtp	Version		066	083	092
Cooling capacity	НА	kW	65.3	87.8	94.9
Sensible cooling capacity	НА	kW	46.3	61.0	68.9
Heating capacity	НА	kW	66.0	89.0	100.5
Total input power in cooling mode	НА	kW	22.3	30.3	36.3
Total input power in heating mode	НА	kW	20.6	26.9	31.5

#### **Energy indices**

E.E.R.*	НА	4.1	3.9	3.6
C.O.P.*	НА	4.6	4.6	4.6

## Condensing unit section

#### Compressors

Type	ΗА		scroll			
Number / circuit	ΗA	n°	2/2	2/2	2/2	
Capacity step control	НΑ	%	0-50-100	0-50-100	0-50-100	
Input power in cooling mode	ΗА	kW	16.1	22.6	26.6	
Input power in heating mode	ΗА	kW	14.4	19.2	21.8	
L.R.A. (Locked Rotor Amps)	ΗA	Α	130	135	175	

#### **Axial Fans**

Ν	umber / Input power	НА	n°/kW	4x0.54	4x0.54	4x0.54
Α	ir flow rate	НА	m³/h	14500	14000	16500

## Air handling section

#### Evaporator

Number of rows	НА	n°	4	4	4

#### Fan

Туре	ΗA		Radial, forward curved blades		
Nominal air flow rate	HA	m³/h	12000	17000	20000
Minimum air flow rate	HA	m³/h	10400	14800	17400
Maximum air flow rate	HA	m³/h	14100	20000	23500
Number	HA	n°	1	1	1
Total installed power	HA	kW	4.0	5.5	7.5
Available pressure with std motor	HA	Pa	200	200	200

#### Air filters

Thickness	НА	mm	50	50	50
Efficiency	HA	EN779	G4	G4	G4

#### Operating limits

			I		
Max. external air temperature	HA	°C	46	46	46
Min. winter external air temperature.	ΗA	°C	-10	-10	-10

#### Base version sizes

Height	HA	mm	1.830	1.830	1.830
Width	НА	mm	2.166	2.166	2.166
Lenght	НА	mm	3.290	3.290	3.290
Weight	НА	kg	1.300	1.390	1.480

Performances referring to:

Cooling mode: Ambient air  $27 \,^{\circ}\text{C}/50\%$  r.h. External air  $35 \,^{\circ}\text{C}$ 

Heat pump mode: Ambient air 20 °C/50% r.h. External air 7 °C/70% r.h.

<sup>\*</sup> Energy indices referring to cooling circuit



## Cooling only F-L (low-noise)

uto.					
rtp	Version		066	083	092
Cooling capacity	FL	kW	63.9	77.3	88.9
Sensible cooling capacity	FL	kW	44.6	57.5	67.1
Total input power	FL	kW	22.9	33.2	39.4

#### **Energy indices**

3,				
E.E.R.*	FL	3.6	2.9	2.9

#### Condensing unit section

#### Compressors

Туре	FL		scroll		
Number / circuit	FL	n°	2/2	2/2	2/2
Capacity step control	FL	%	0-50-100	0-50-100	0-50-100
Compressor input power	FL	kW	17.8	26.6	30.8
L.R.A. (Locked Rotor Amps)	FL	А	130	135	175

#### Fans

Number / Input power	FL	n°/kW	4x0.28	4x0.28	4x0.28
Air flow rate	FL	m³/h	9500	9000	11000

## Air handling section

#### **Evaporator**

N. I. C		_			
Number of rows	F L	n°	4	4	4

#### Fan

Туре	FL		Radial, forward curved blades		
Nominal air flow rate	FL	m³/h	12000	17000	20000
Minimum air flow rate	FL	m³/h	10400	14800	17400
Maximum air flow rate	Н	m³/h	14100	20000	23500
Number	FL	n°	1	1	1
Total installed power	FL	kW	4.0	5.5	7.5
Available pressure with std motor	FL	Pa	200	200	200

#### Air filters

Thickness	FL	mm	50	50	50
Efficiency	FL	EN779	G4	G4	G4

#### Operating limits

Max. external air temperature	FL	°C	39	39	39

#### Base version sizes

Height	FL	mm	1.830	1.830	1.830
Width	FL	mm	2.166	2.166	2.166
Lenght	FL	mm	3.290	3.290	3.290
Weight	FL	kg	1.300	1.390	1.480

Performances referring to: Ambient air 27 °C / 50% r.h.

External air 35 °C

<sup>\*</sup> Energy indices referring to cooling circuit



## Heat pump H-L (low-noise)

rtn									
rtp	Version		066	083	092				
Cooling capacity	HL	kW	62.2	80.2	89.7				
Sensible cooling capacity	HL	kW	44.6	57.7	66.1				
Heating capacity	HL	kW	62.9	80.0	95.0				
Total input power in cooling mode	HL	kW	22.9	33.2	39.4				
Total input power in heating mode	HL	kW	19.7	26.0	30.6				

#### **Energy indices**

E.E.R.*	HL	3.5	3	2.9
C.O.P.*	HL	4.3	4.1	4.3

## Condensing unit section

#### Compressors

Туре	HL			scroll	
Number / circuit	HL	n°	2/2	2/2	2/2
Capacity step control	HL	%	0-50-100	0-50-100	0-50-100
Input power in cooling mode	HL	kW	17.8	26.6	30.8
Input power in heating mode	HL	kW	14.6	19.4	22.0
L.R.A. (Locked Rotor Amps)	HL	А	130	135	175

#### **Axial Fans**

Number / Input power	HL	n°/kW	4x0.28	4x0.28	4x0.28
Air flow rate	HL	m³/h	9500	9000	11000

#### Air handling section

#### **Evaporator**

Number of rows	HL	n°	4	4	4

#### Fan

Туре	HL		Radial, forward curved blades			
Nominal air flow rate	HL	m³/h	12000	17000	20000	
Minimum air flow rate	HL	m³/h	10400	14800	17400	
Maximum air flow rate	HL	m³/h	14100	20000	23500	
Number	HL	n°	1	1	1	
Total installed power	HL	kW	4.0	5.5	7.5	
Available pressure with std motor	HL	Pa	200	200	200	

#### Air filters

Thickness	HL	mm	50	50	50
Efficiency	HL	EN779	G4	G4	G4

#### Operating limits

Max. external air temperature	HL	°C	39	39	39
Min. winter external air temperature	HL	°C	-10	-10	-10

#### Base version sizes

Height	HL	mm	1.830	1.830	1.830
Width	HL	mm	2.166	2.166	2.166
Lenght	HL	mm	3.290	3.290	3.290
Weight	HL	kg	1.300	1.390	1.480

Performances referring to:

Cooling mode: Ambient air 27 °C/50% r.h. External air 35 °C

Heat pump mode: Ambient air 20 °C/50% r.h. External air 7 °C/70% r.h.

<sup>\*</sup> Energy indices referring to cooling circuit

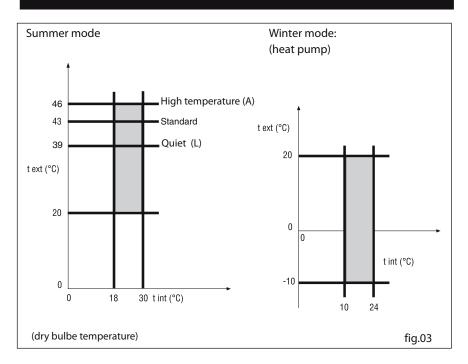


## **Operating limits**

The units, in their standard configuration, are not suitable for installation in a salty environment.

N.B: If you wish to operate the machine beyond the limits indicated in the diagram, please contact FAST engineering/commercial department.

If the unit is situated in particularly windy environments it is necessary to install a wind break protection to avoid unstable operation of the DCPR device.



Model		066	083	092	105	066	083	092	066	083	092
Version			Standa	rd Vers.		High	temp Vei	rs (A)	Quiet operation vers.(L)		vers.(L)
Max. external temperature in cooling mode	°C	43	43	43	43	46	46	46	39	39	39
Min. external temperature in cooling mode	°C	20	20	20	20	20	20	20	20	20	20
Max. input temp. to evaporating coil in cooling mode	°C	30	30	30	30	30	30	30	30	30	30
Min. input temp. to evaporating coil on cooling mode	°C	18	18	18	18	18	18	18	18	18	18
Min. external temperature in heat pump mode	°C	-10	-10	-10	-10	-10	-10	-10	-10	-10	-10
Max. external temperature in heat pump mode	°C	20	20	20	20	20	20	20	20	20	20
Max. input temp. to evaporator coil in heat pump mode	°C	24	24	24	24	24	24	24	24	24	24
Min. input temp. to evaporator coil in heat pump mode	°C	10	10	10	10	10	10	10	10	10	10

## Sound data

Lw: sound power level Lp: sound pressure level

<sup>\* 1</sup> mt. away from the unit, ducted fan, direction factor Q = 4.

	Standard version and High Temperature version(A)											
	Total sound levels Octave band [Hz]											
	Lw tot	Lp tot *	125	125 250 500 1000 2000 4000								
	[dBA]	[dBA]		Sound power levels Lw [dB]]								
066	80	75	85	78	78	76	72	65	54			
083	81	76	86	79	78	76	72	65	54			
092	82	78	88	81	79	77	73	66	56			
105std	85	79	92	85	82	79	75	68	58			

	Low Noise version (L)											
	Total sound levels Octave band [Hz]											
	Lw tot	Lp tot *	125	125 250 500 1000 2000 4000 8								
	[dBA]	[dBA]		Sound power levels Lw [dB]								
066	77	72	79	75	74	72	71	64	53			
083	78	73	80	76	75	72	71	64	53			
092	79	74	82	77	76	73	72	65	54			



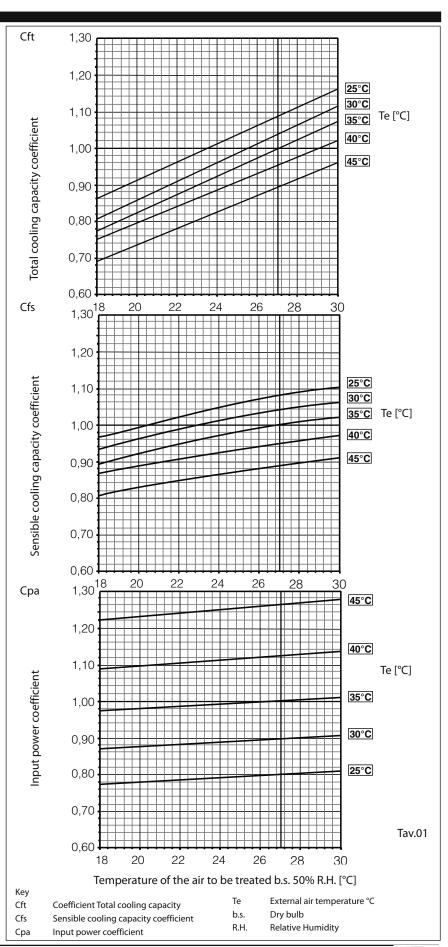
## Cooling capacity and input power

The following diagrams make it possible to obtain the corrective coefficient to be used for the rooftop units in the cooling function. Alongside each curve, the temperature of the outside air it refers to is reported.

The total cooling capacity, the sensible cooling capacity and the electrical input power in conditions other than the nominal ones are obtained by multiplying the nominal values in the technical data table for the respective correction coefficients (Cft, Cfs e Cpa).

Example: if RTP066F on the technical data sheet capacities with nominal air flow at 27°C and 50% R.H.: tot. refrig. cap. of 66.0 kW and sens. refrig. cap. 45.2 kW with outside air 35°C;

Then at 24°C and 50% H.R. will supply respectively: 66.0x0.92=60.7 kW and 45.2x0.97=43.8 kW.



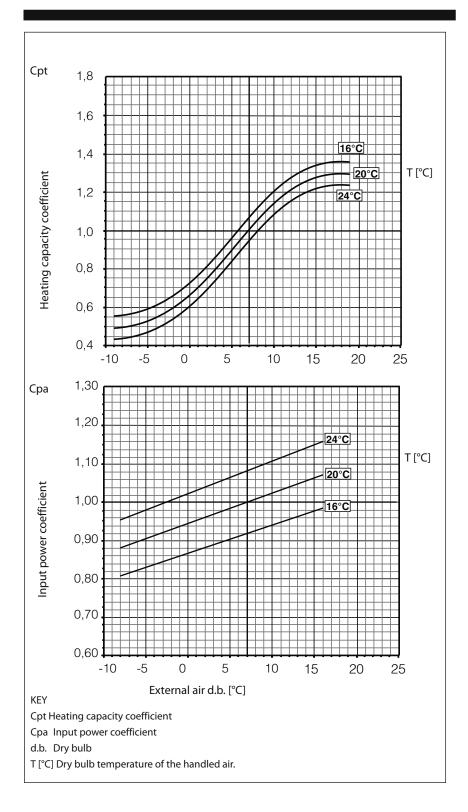


## Heating capacity and input power

The following diagrams give the corrective coefficients to be used for the rooftop units operating in heat pump mode. Each curve refers to a specific room temperature (16-20-24°C). The x-axis shows the dry temperature of the external air with variable relative humidity, according to the data shown in the table below.

The performances are given net of the defrosting cycles.

The corrective coefficients (Cpt, Cpa) allow to calculate the heating capacity and the electrical input power at conditions other than the nominal ones.



The x-axes show a temperature which refers to the following humidity conditions:

Temp. in x-axis	°C	-8	-6	-4	-2	0	2	4	6	8	10	12	14	16
Dry bulb temp	°C	-8	-6	-4	-2	0	2	4	6	8	10	12	14	16
Rel. Humid.	%	90	90	85	80	75	75	70	70	70	65	65	65	65



## Corrective coefficients for different flow rates

The data given by the diagrams at pg. 21-22 refer to nominal air flowrates (Wn).

For different flowrates (W) please apply the corrective coefficients shown in the tables on the right.

Correction coe	efficients for flo	w rates other	than the rated	flow rates by t	otal cooling					
W/Wn	W/Wn 0,8 0,9 1 1,1 1,2									
Cft 0,974 0,987 1 1,014 1,027										

	Correction coefficients for flow rates other than the rated flow rates and for sensitive cooling capacity									
W/Wn	W/Wn 0,8 0,9 1 1,1 1,2									
Cfs	Cfs 0,905 0.953 1 1.048 1.095									

Correction coe	efficients for flo	w rates other	than the rated	flow rates for	heating					
W/Wn	W/Wn 0,8 0,9 1 1,1 1,2									
Cpt 0,974 0,987 1 1,014 1,027										

KEY

Cft Coefficient Total cooling capacity

Cfs Sensible cooling capacity coefficient

Cpt Heating capacity coefficient

The input power does not vary greatly with the variation in the flow rate of the air to be treated

## Total capacities for different relative humidities

The table gives the corrective coefficients to calculate the TOTAL COOLING CAPACITY for different relative humidities, dry bulb temperature unchanged.

Correction coefficient changes	Correction coefficients for total refrigeration capacities as the relative humidity changes									
R.H. % 30 40 50 60 70										
Coefficient         0.89         0.94         1         1.06         1.12										

The table gives the corrective coefficients to calculate the SENSIBLE COOLING CAPACITY for different relative humidities, dry bulb temperature unchanged

Correction coefficients for sensible refrigeration capacities as the relative humidity changes										
R.H. % 30 40 50 60 70										
Coefficient         1.23         1.11         1         0.89         0.79										

Example: if RTP066F on the technical data sheet supplies at  $27^{\circ}$ C and 50% R.H.: tot. refrig. cap. of 66.0 kW and sens. cooling cap. 45.2 kW with outside air  $35^{\circ}$ C; Then at  $27^{\circ}$ C and 70% R. H. supplies respectively: 66.0x1.12=73.9 kW and 45.2x0.79=35.7 kW.



## Performance tables for water heating coils

The RTP units may be supplied with a two-row hot water coil (accessory) provided with modulating three-way valve (actuator included).

The first diagram shows the corrective coefficients to be applied to the nominal performances of the hot water coil given on pg. 13.

#### Example:

Calculate the performances of the hot water coil installed on a RTP066 at the following design conditions:

- · Heating water inlet temperature: 70 °C;
- · Room temperature: 22 °C;
- · Water thermal drop T20=20 °C.

The coil heating capacity, with air at 20°C and water 80/70°C, is 140 kW according with the technical data sheet at pg. 13.

The temperature difference between the water inlet and the air is DAW=70-22=48°C.

The diagram gives the corrective coefficient Cfpt=0.63. Hence the coil heating capacity at the given condition is 140x0.63=88.2 kW.

## Water coil pressure drops

Fig.04 shows the heating coil water pressure drops.

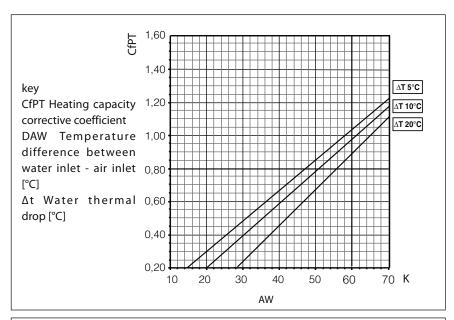
The pressure drops due to the three-way valves are included.

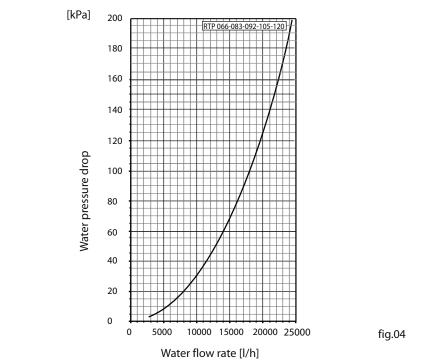
# Corrective coefficients for pressure drop and flowrate with glycoled water

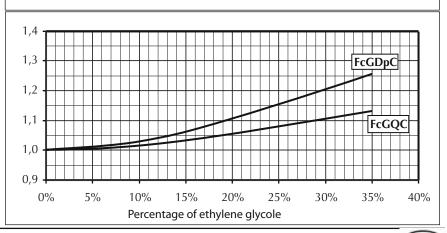
FcGDpC = Pressure drop corrective coefficient

FcGQC = Flowrate corrective coefficient

The water flowrate and pressure drop corrective coefficients have to be applied directly to the data for normal water.



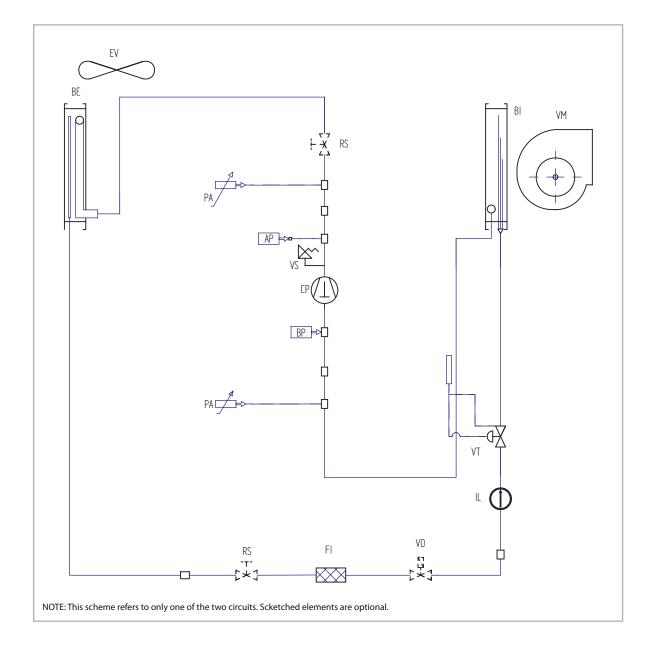






## Refrigerating circuits

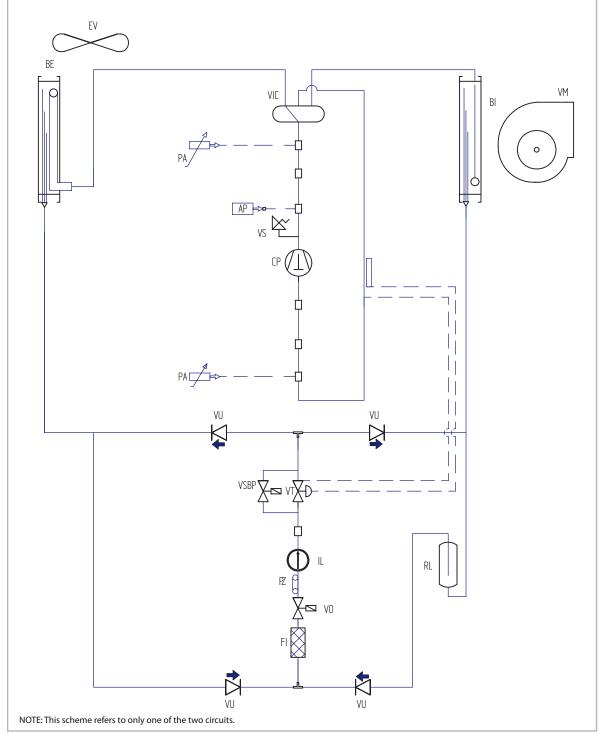
## RTP 066 F - 120 F refrigerating circuit



СР	compressor	FI	filter drier
VS	high pressure safety valve 30 bar	VO	solenoid valve (optional)
AP	high pressure switch (27 bar)	IL	liquid and humidity indicator
PA	pressure transducer	VT	thermostatic expansion valve
RS	ball valve (optional)	VM	centrifugal fan
EV	axial fan	ВІ	internal coil
BE	external coil	ВР	low pressure switch (it stops the compressor at 2 bar and starts it at 2,3 bar)



## RTP 066 H - 120 H refrigerating circuit



СР	compressor	VO	solenoid valve
VS	high pressure safety valve 30 bar	PZ	temperature probe pit
AP	high pressure switch (27 bar)	IL	liquid and humidity indicator
PA	pressure transducer	VT	thermostatic expansion valve
VIC	refrigerant reversing valve	VSBP	by pass solenoid valve
EV	axial fan	VM	centrifugal fan
BE	external coil	BI	internal coil
FI	filter drier	RL	liquid receiver
VU	one way valve		

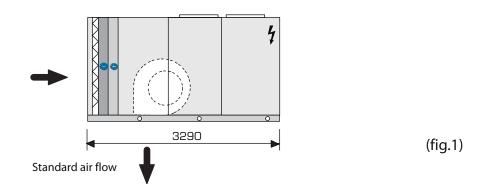


## **Dimensions**

#### Base versions

Single section rooftop

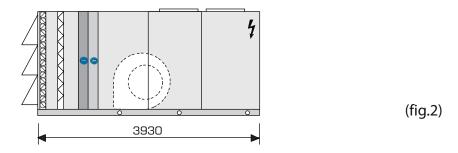
- front exhaust
- · downwards supply
- filters G4
   (optional heating coil)



#### **SMP**

Single section rooftop

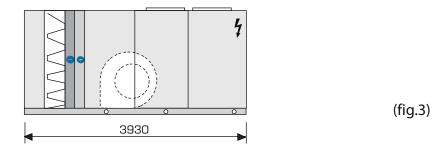
- two-ways mixing box, rear exhaust intake (actuator as optional)
- filters G4
   (optional heating coil)



#### FT7

Single section rooftop

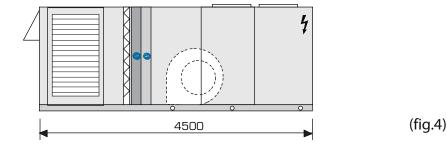
- prefilter G3
- bag filters F7 (heating coil as optional)



#### SM<sub>2</sub>

Single section rooftop

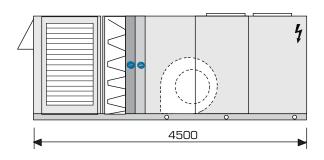
- two-ways mixing box, side or bottom exhaust intake (actuators as optional)
- filters G4
   (optional heating coil)



#### SM2-FT7

Single section rooftop

- two-ways mixing box with side, bottom or front exhaust intake (actuators as optional)
- prefilter G3
- bag filters F7 (heating coil as optional)



(fig.5)

(fig.6)

(fig.7)



#### G72 - G92

Single section rooftop

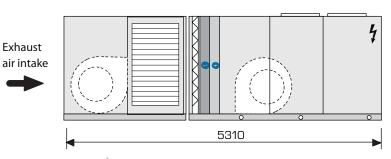
- prefilter G3
- hot air condensation type generator with 72 or 92 kW heating capacity according to the selected rooftop version. The generator is installed in a module with sandwich panels with mineral wool insulation (density 100 kg/m³)

# 4985

#### SM3

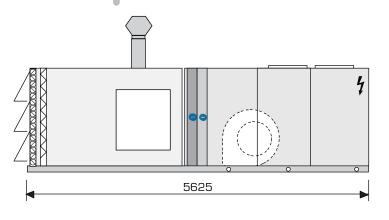
#### Rooftop

- three-way mixing box with:
  - exhaust fan with variable pitch pulley
  - standard rain hoods
  - modulating actuators for all the dampers (modulating spring return actuators for external damper as optional).

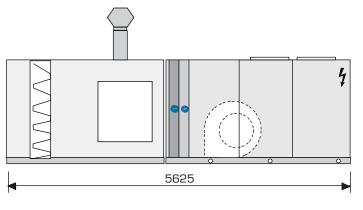


Optional exhaust air intake

G72 - SMP / G92 - SMP



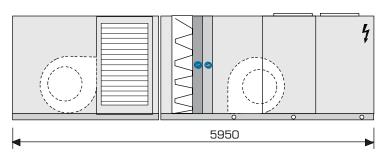
G72 - F7 / G92 - FT7



(fig.9)

(fig.8)

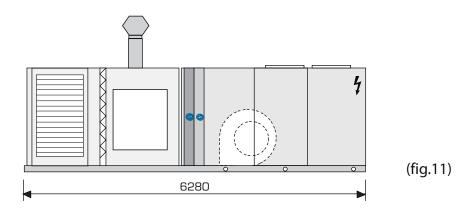
SM3 - FT7



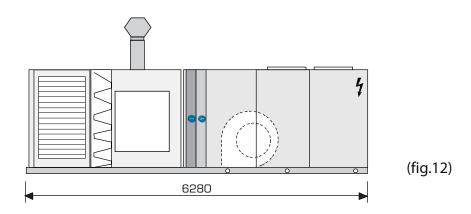
(fig.10)



SM2 - G72 / SM2 - G92

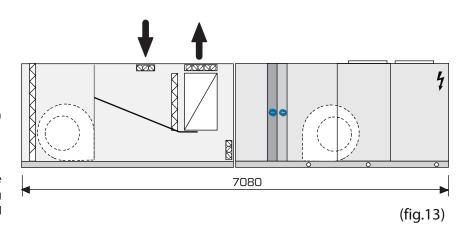


SM2 - G72 - FT7 SM2 - G92 - FT7

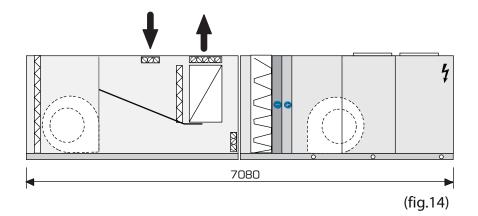


#### REC Rooftop:

- Heat recovery unit provided with:
  - exhaust fan with variable pitch pulley
  - panel filters G4 for exhaust air
  - panel filters G4 for fresh air
  - modulating actuators for all the dampers (modulating spring return actuators for external dampers as optinal).
  - double filter differential pressure switch as optional

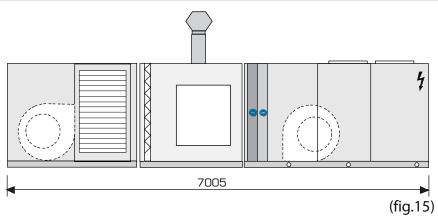


REC - FT7

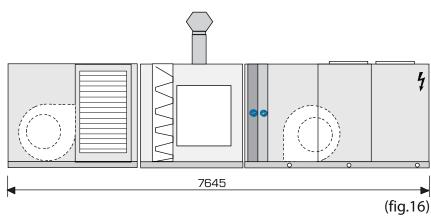




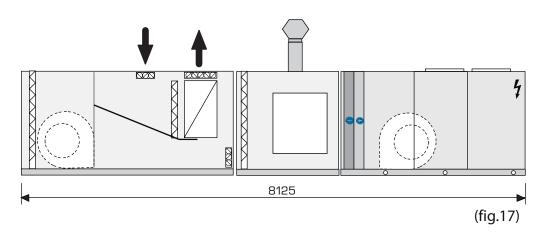
SM3 - G72 SM3 - G92



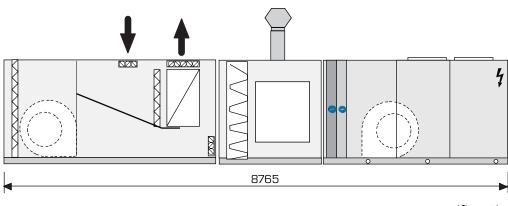
SM3 - G72 - FT7 SM3 - G92 - FT7



REC - G72 REC - G92



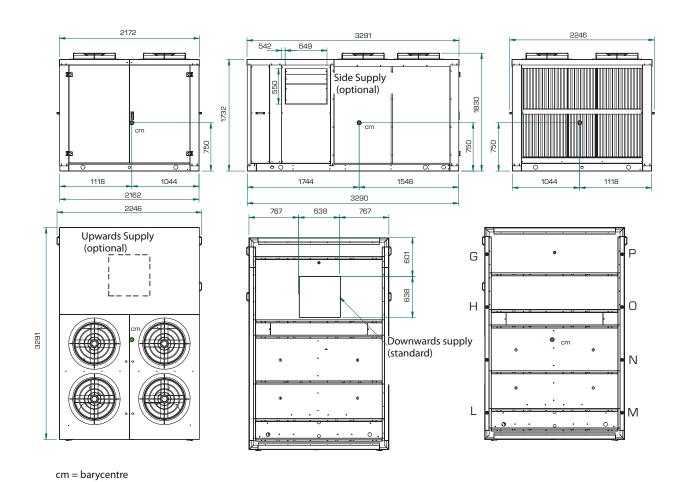
REC - G72 - FT7 REC - G92 - FT7





## Nominal dimensions and barycentres

#### RTP 066-083-092-105 - 120 standard base version



## Refrigerant charge

R407C REFRIGERANT CHARGE -ONLY COOLING VERSION								
Model 066 F 083 F 092 F 105 F 120 F								
Std version	[kg]	10,2 + 10,2	13,0 + 13,0	18,0 + 18,0	18,0 + 22,0	22,0 + 22,0		
High temperature version	[kg]	12,5 + 12,5	16,0 + 16,0	22,0 + 22,0	n.d.	n.d.		
Low noise version	[kg]	12,5 + 12,5	16,0 + 16,0	22,0 + 22,0	n.d.	n.d.		

R407C REFRIGERANT CHARGE - HEAT PUMP VERSION								
Model 066 H 083 H 092 H 105 H 120						120 H		
Std version	[kg]	12,0 + 12,0	13,0 + 13,0	20,0 + 20,0	20,0 + 24,0	24,0 + 24,0		
High temperature version	[kg]	15,0 + 15,0	16,0 + 16,0	24,0 + 24,0	n.d.	n.d.		
Low noise version	[kg]	15,0 + 15,0	16,0 + 16,0	24,0 + 24,0	n.d.	n.d.		



## Weights

WEIGHTS - ONLY COOLING VERSION							
Model		066 F	083 F	092 F	105 F	120 F	
Std version	[kg]	1300	1420	1460	1610	1695	
SMP	[kg]	1460	1590	1630	1770	1855	
FT7	[kg]	1532	1660	1700	1840	1925	
SM2	[kg]	1600	1640	1770	1910	1995	
SM2 - FT7	[kg]	1630	1670	1800	1940	2025	
Weight addition for high temperature/low noise versions	[kg]	+ 50	+ 50	+ 50	n.d.	n.d.	

WEIGHTS - HEAT PUMP VERSION							
Model		066 H	083 H	092 H	105 H	120 H	
Std version	[kg]	1350	1380	1550	1690	1775	
SMP	[kg]	1500	1540	1720	1860	1945	
FT7	[kg]	1550	1560	1760	1900	1985	
SM2	[kg]	1570	1580	1950	2090	2175	
SM2 - FT7	[kg]	1670	1680	2060	2200	2285	
Weight addition for high temperature/low noise versions	[kg]	50	50	50	n.d.	n.d.	

WEIGHTS VALID FOR BOTH VERSIONS ONLY COOLIG AND HEAT PUMP							
Model		066 F/H	083 F/H	092 F/H	105 F/H	120 F/H	
Two rows water coil	[kg]	55	55	55	55	55	
Heat generator 72 kW	[kg]	610	n.d.	n.d.	n.d.	n.d.	
Heat generator 92 kW	[kg]	650	650	650	650	650	
Heat generator 150 kW	[kg]	n.d.	700	700	700	700	
Heat generator 72 kW + two ways mixing box rear exhaust and/ or bag filters	[kg]	840	n.d.	n.d.	n.d.	n.d.	
Heat generator 92 kW + two ways mixing box rear exhaust and/ or bag filters	[kg]	860	860	860	860	860	
Heat generator 150 kW + two ways mixing box rear exhaust and/ or bag filters	[kg]	n.d.	900	900	900	900	
Heat generator 72 kW + two ways mixing box side exhaust and/ or bag filters	[kg]	1040	n.d.	n.d.	n.d.	n.d.	
Heat generator 92 kW + two ways mixing box side exhaust and/ or bag filters	[kg]	1060	1060	1060	1060	1060	
Heat generator 150 kW + two ways mixing box side exhaust and/ or bag filters	[kg]	n.d.	1100	1100	1100	1100	
Three way mixing box	[kg]	560	570	580	600	600	
Heat recovery unit	[kg]	890	900	910	940	940	



## Configurations

#### RTP 066-083-092-105 with two-ways mixing box SM2

The ROOFTOP units with two-ways mixing box are available in the following different configurations:

T1 - RIGHT SIDE ROOM AIR INTAKE
ONLY FOR TWO-WAYS MIXING BOX 'SM2'
TYPE

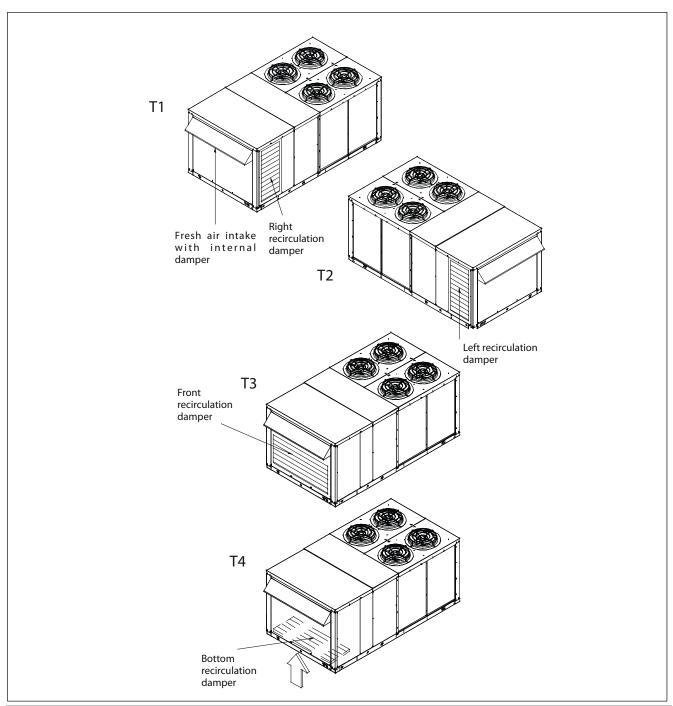
The damper for the room air intake is on the right side of the unit while the fresh air damper is on the back of the unit.

T2 - LEFT SIDE ROOM AIR INTAKE
ONLY FOR Two-ways mixing box 'SM2' TYPE.
The damper for the room air intake is on the left side of the unit while the fresh air damper is on the back of the unit.

T3 - REAR ROOM AIR INTAKE
ONLY FOR Two-ways mixing box 'SM2' TYPE.
The dampers for the room air intake and the fresh air intake are both on the back of the unit. This

version is required only when the units is provided also with FT7 bag filters; if there are no bag filters, select the two-ways mixing box 'SMP' type.

T4 - BOTTOM ROOM AIR INTAKE
ONLY FOR Two-ways mixing box 'SM2' TYPE.
The damper for the room air intake is at the
base of the unit while the fresh air intake is on
the back of the unit.





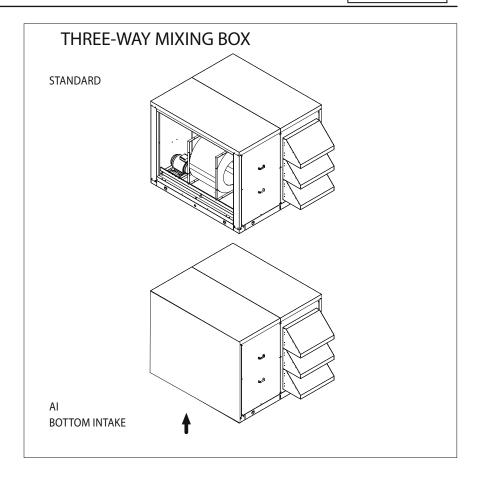
## RTP 066-083-092-105 with three-way mixing box

STANDARD - REAR INTAKE

The room air intake is from the back of the unit.

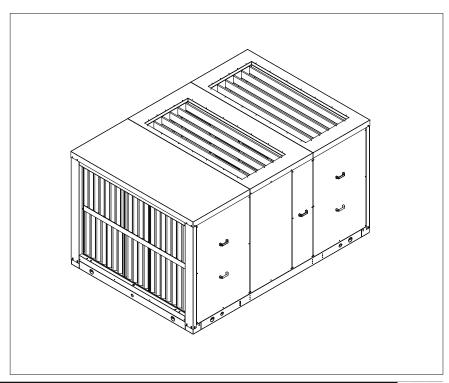
#### AI - BOTTOM INTAKE

The exhaust air is intaken from the bottom of the vertical exhaust section integrated in the three-way mixing box.



## RTP 066-083-092-105 with heat recovery unit

- · Heat recovery unit provided with:
  - exhaust fan with variable pitch
  - panel filters G4 for exhaust air
  - panel filters G4 for fresh air
  - modulating actuators for all the dampers (modulating spring return actuators for external damper as optional).
  - double filter differential pressure switch as optional.





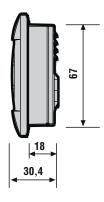
## PR2 Remote panel (accessory)

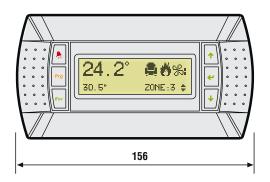
The graphic display is an electronic device that allows for the complete management of the graphics through the display of icons (defined at the level of software application development) and the management of two dimension

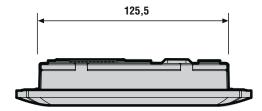
international fonts: 5x7 e 11x15 pixel. The application software is only resident on the card. The terminal does not need any additional software in the usage phase. In addition, the terminal offers a wide range of operating temperature

and in the wall built-in version, the front guarantees a high degree of electrical protection (IP65).











## Rating plates

RTP units are equipped with an adhesive plate that indicates main technical data of the model: nominal cooling and thermal capacity, nominal fresh and exhaust air flow rate, and electrical data.

The serial number must be quoted for any future reference and any communication with FAST S.p.A..

FAST S.P	.A.	$\epsilon$				
L.P.	Matr.	1115				
Mod.	wat.	Anno Année Year Jahr				
Potenza frigorifera nominale Cooling nominal capacity Refroid sament (Puissance nomina Kuhlbetrieb (Nennleistung)	<sub>4)</sub> kW	Ruidofrigorigeno Refrigerant Refrigerant Kaltemittel				
Potenza termica nominale Heating nominal capacity Chauffage (Puissance nominal) Heizung (Nennleistung)	kW	R 407 C kg				
Ps= 27 [ba	nr] PmIn=	[bar]				
	MANDATA SUPPLY ZULUFT SOUFFLAGE	RIPRESA EXTRACT ABLUFT EXPULSION				
Portata Airflow [&] Debit d'air Luftmenge [m*/h]						
Pr.st.ut. [Pa]						
V - ph - Hz	ph - Hz 400-3-50					
	Absorption électrique max Absorption elektrisch max	kW				

#### Unit installation and use

#### **Packaging**

The RTP series units are usually supplied without packaging with the exception of high-efficiency filtering cells and assembly accessories, which are supplied in cardboard boxes and have to be installed by the customer. Upon request, the units can be supplied packaged with polyethylene film on pallets + polyethylene film, in a cage or in a crate.

#### Handling

Before moving the unit make sure that it has not been damaged during transport and make sure that the equipment to be used for lifting and positioning is adequate in terms of capacity and complies with security regulations currently in force.

Particular attention must be paid to all the loading, unloading and lifting operations so as to avoid dangerous situations for people and damage to the structure and operational parts of the machine.

The holes in the base to be used for lifting are indicated with yellow stickers showing a black arrow.

The iron poles, which must be suitably sized, must protrude from the base unit for a sufficient length so that the lifting straps can be tightened upwards without encountering any interference.

Make sure that the belts have been approved for supporting the weight of the unit, make sure they are properly fixed to the upper frame and to the lifting poles. The safety closures must guarantee that the belts do not come out of their seats.

The hooking point of the lifting frame must be on the vertical of the centre of gravity.

The positioning must be done using two transpallet, one for each side of the section, preferably acting on the longer sides.

Alternatively the positioning can be done by sliding the centre on the tubes that act as rollers.

During lifting operations we recommend

to mount the shock absorbers (VT), fixing the holes on the base according to the assembly accompanying the accessories (VT).

Under no circumstance should anybody or anything stay, even for short periods, under the unit.

The machines in the RTP series must be installed externally in an area suitable for this purpose, which has the required technical spaces. This is essential to allow ordinary and extraordinary maintenance and for functioning reasons as the device must gather air from the outside along the perimeter sides and expel it upwards. For the proper functioning of the unit, this must be installed on a perfectly flat surface. Make sure that the resting surface is able to bear the weight of the machine.



#### **Positioning**

If the unit is situated in particularly windy environments it is necessary to install a wind break barrier to avoid unstable operation of the DCPR device.

## Minimum space requirements

#### **CAUTION:**

The equipment must be installed in such a way as to make maintenance and/ or repair operations possible, see fig.05. The equipment warranty does not cover costs due to motor ladders, scaffolding or other raising systems made necessary to carry out the operations covered by the quarantee.

## Before commissioning the unit

Before starting up the unit you should check that:

- the electrical connections have been made properly;
- the line voltage is within the admitted tolerance limits (±10% of the rated value);

#### WARNING:

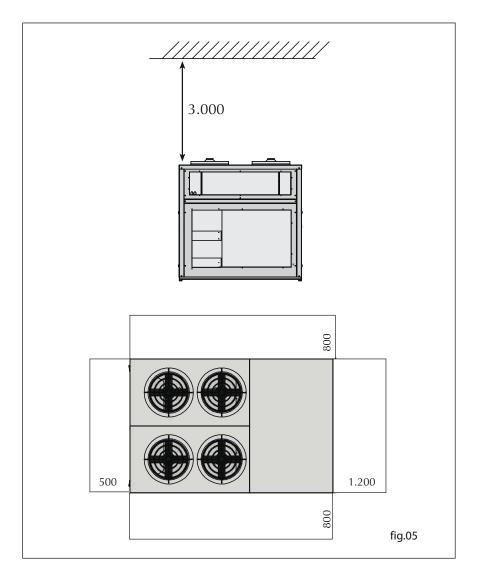
At least twenty-four hours before the unit start-up (or at the end of each period of prolonged stop) power up the compressors crankcase heaters to evaporate any refrigerant in the oil. Without this precaution the compressors could be seriously damaged and the warranty could cease to be valid.

#### Unit start-up

Commissioning the units must be previously agreed on the basis of the timing for the realisation of the installation.

Before the intervention of FAST After Sales Service all the works (aeraulic, hydraulic and electrical connections, loading and blowing out of air from the system) will have to be completed.

For the setting of all the operating parameters and for detailed information regarding the operation of the machine



and check list, refer to the user's manual.

#### System charge/discharge

During the winter period, only in the case of water coils, if the system is left still, the water in the heat exchanger might freeze and damage the heat exchanger irreparably.

To avoid the risk of freezing, there are three possible solutions:

 The complete drainage of the water from the heat exchanger at the end of the season and refilling at the beginning of the next season.

- Operation with glycol water with a glycole percentage chosen on the basis of the minimum external temperature expected. In this case, due account must be taken of the heating coil performance and pump scaling.
- 3) Keeping the temperate of the water above 5°C.



## Norms covering the use of R407C gas

Rooftop units functioning with refrigerating R407C gas require particular attention at the assembly stage and during maintenance so as to keep them from malfunctioning.

It is therefore necessary:

- To avoid refilling with oil different from the one specified which is already precharge in the compressor.
- If there are gas leaks implying that the Rooftop units are even partially empty, do not refill the refrigerant partly but completely drain the machine and after evacuating it completely fill it again with the amount required.
- In the event of replacement of one of the refrigerating circuit parts, do not leave the circuit open for more than 15 minutes.
- In particular, in the case of substitution of the compressor, complete the installation within the above mentioned times after removing the rubber caps.
- Do not power up the compressor if it is empty; do not compress air inside the compressor.
- If you use R407C gas tanks, please pay attention to the maximum number of withdrawals you can make in order to ensure the correct ratio of the components in the R407C gas mixture.

#### Plumbing

#### Condensate drain pain

The condensate drain pan has a threaded drain pipe 1" G UNI 338.

The drainage system should feature an adequately sized siphon to:

- allow the free drainage of the condensate;
- prevent the undesired inlet of air in the vacuum systems;
- prevent the undesired air leakage from pressure systems;
- prevent bad smells or insects from infiltrating.

Here below you will find rules to adopt for the dimensioning and creation of syphons in the case of pressure and vacuum tanks fig.06.

H1

Negative pressure:

= 2P

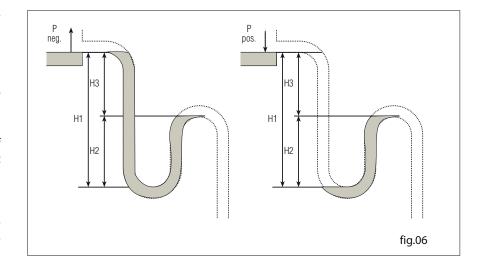
H2 = H1 / 2

Positive pressure: H1 = 2P

H2= H1 / 2

where P is the internal pressure expressed as

mm of a water column (approx. 1 mm = 9.81 Pa), This pressure is indicated in the relevant label near the condensate drainage point. The syphon must be equipped with a plug for the cleaning at the bottom or must anyway allow for fast dismantling for cleaning purposes.



## G072, G092, G150 gas supply system

For this system, use CE-approved and certified components only.

G072, G092, G150 modules are supplied with:

- a double gas valve;
- a gas filter and stabiliser;

already installed.

All components are assembled into the burner housing.

To complete installation in compliance with the law, the following components have to be installed:

- vibration damping joint;

- gas cock.

We recommend installing a gas filter with a high flow rate and no pressure stabiliser. In fact, the standard filter installed before the gas valve has a limited surface.

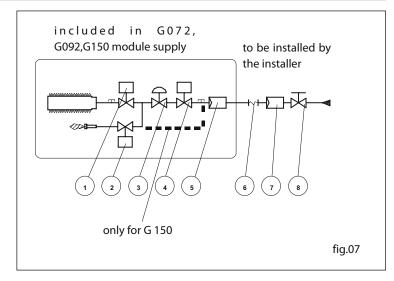
To assure efficient maintenance, use a gasket and a swivel joint to connect the G072, G092, G150 module.

Do not directly use threaded joints on gas fitting.

The law allows a maximum pressure of 40 mbar inside the building or thermal plant. Higher pressure values shall be reduced before the room where the G072, G092, G150 module is installed.



KEY	
1	Main burner gas solenoid valve
2	Pilot burner gas solenoid valve valve
3	Pressure stabiliser
4	Safety solenoid valve
5	Gas filter (small section)
6	Vibration damping joint
7	Gas filter (large section)
8	Gas cock



#### **Ducts**

For the installation of the ducts it is recommended to:

- install adequate brackets to support the ducts;
- connect the supply and exhaust vents to the ducts by means of antivibration canvases. The antivibration canvas has to be connected to the unit screwing it to the flange or damper, if present.

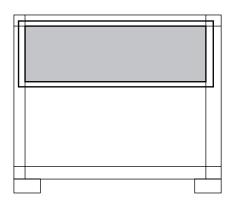
If the flange or the damper are not present, the antivibration canvas has to be screwed to the frame of the unit using drive screws;

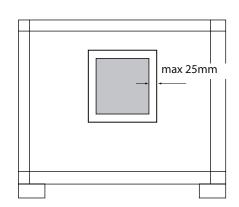
- put in place an electrical earthing cable that acts as a bridge over the shock absorber joint to guarantee electrical equipotentiality between the duct and the unit;
- foresee, before bends, branches, curves, angles etc., the supply duct with a

straight stretch at least 2.5 times longer than the smaller side of the duct (A) to avoid a fall off in the performance of the fan;

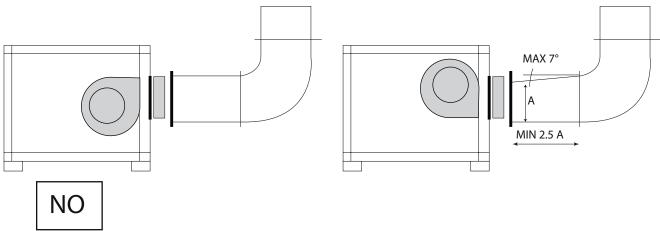
• avoid the ducts from having stretch inclinations that diverge more 7°C.

The progress of the first curve must conform with the orientation of the fan.it to the flange or damper, if present.





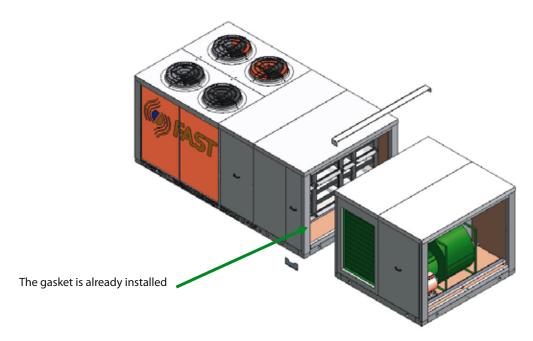
Note: the progress of the first curve must conform to the orientation of the fan as illustrated below

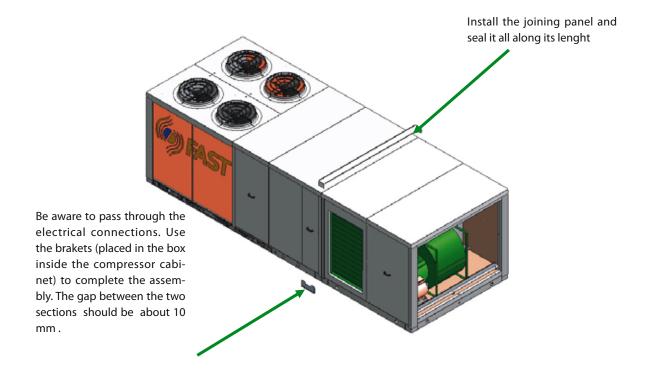




## Joining RTP sections

The figure illustrates how joinign two sections. It is referred to a tree way mixing box, but its the same for the recovery unit or the or the condensation heat generator.







## Improper use

The equipment is designed and constructed to guarantee the maximum security in the immediate proximity as well as to resist atmospheric agents. The fans are protected from undesired intrusion of bodies by protection grilles.

The accidental opening of the electrical panel with the machine in operation is prevented by the door lock sectioning device.

Avoid laying tools or heavy objects on the side heat exchanger coils to avoid ruining the fin pack.

Do not introduce objects or allow them to fall through the grilles of the fan motors.

Do not rest on the heat exchanger coils: sharp surfaces.

#### Important information

The machine must not exceed the pressure and temperature limits indicated in the table shown in the "Operating limits" section.

Correct functioning is not guaranteed after a fire; before starting up the machine again, contact an authorised after sales centre.

The machine is provided with safety valves that in the case of excessive pressure may discharge hot gases into the atmosphere.

Wind, earthquakes and other natural phenomena of exceptional intensity are not taken into consideration.

If the unit is used in aggressive

atmosphere or with aggressive water please consult the head office.

Following extraordinary maintenance carried out on refrigeration circuits, with the replacement of components, carry out the following operations before starting the machine again:

- Pay the greatest attention when restoring the refrigerating load indicated on the machine nameplate;
- 2. Open all the taps on the refrigerating circuit;
- Correctly connect the electrical power and the grounding;
- 4. Check the plumbing connections;
- 5. Check that the condenser coils are not dirty or clogged;
- 6. Check the proper rotation of the fans;

## **Electrical wiring**

The unit is completely wired in the factory and to be set in motion it needs to be powered electrically in accordance with the information on the nameplate, intercepted with on-line protection devices.

It is the responsibility of the installation engineer to dimension the power line adequately in accordance with the length, type of cable, input power and current of the unit and the physical deployment.

All the electrical connections must correspond with the regulations currently in force at the moment of installation.

#### WARNING:

For installation requirements, please refer to the wiring diagram supplied with the unit.

#### CAUTION:

Check that all power cables are correctly secured to the terminals when switched on for the first time and after 30 days of use. Then check the tightening of all the power terminals twice a year. Loose terminals could cause the cables and components to overheat.

#### NOTE

Input cuttent ivalues n the table are referred to the standard unit. The choice of some accessories could change this

value. For the real input current of the unit, please refer to the electrical diagram provided with the unit.

Size		066	083	092	105
May compress absorption	[kW]	12x2	15x2	18x2	18+24
Max. compress. absorption	[A]	20x2	26x2	30x2	30+39
Delivery fan	[A]	8,1	10,9	14,4	18,3
Condensation fan (tot.)	[A]	9,6	9,6	9,6	10,4
Return fan (optional)	[A]	4,8	6,5	10,9	14,4

Size		066	083	092	105
SECT. A	[mm²]	35	35	50	70
SECT PE	[mm <sup>2</sup> ]	25	25	25	35
IL	[mm²]	100	100	125	160

Cross sections recommended for a maximum length of 50m. The cross section of the wires and the scaling of the line cutouts are purely approximate.

#### Legend

Cross sect. A = Power line Cross sect. PE = Ground line IL = Differential magnetothermal switch AC23A CEI EN 60947

## Remarks

The technical data in the following documentation are not binding. FAST reserves the right to make all the modifications considered necessary for improving the product at any time.





FAST S.p.A. TRATTAMENTO DELL'ARIA





